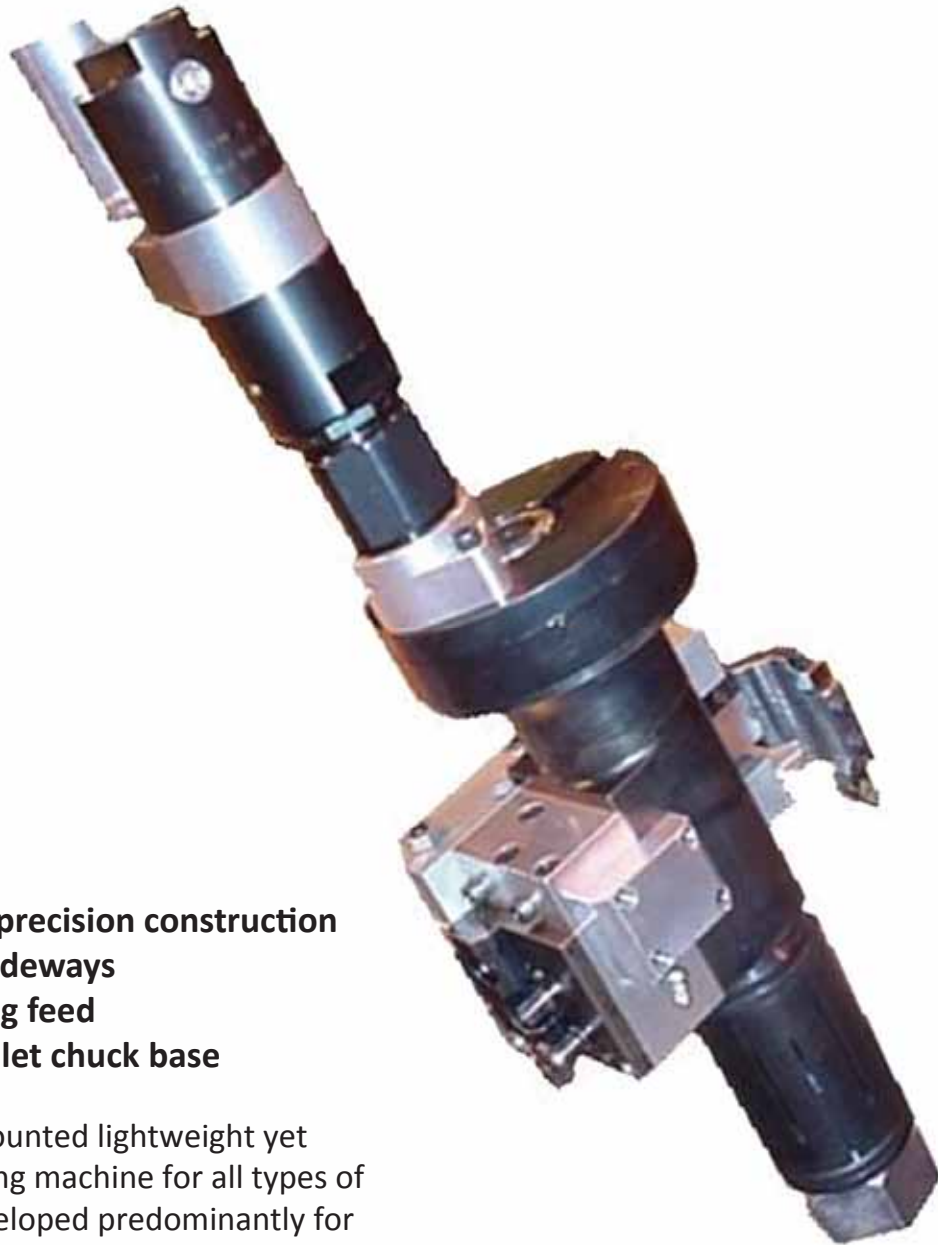


2.5 – 10.2" ( 63 – 260mm) Spot Facing Machine



- **Lightweight precision construction**
- **Hardened slideways**
- **Geared facing feed**
- **Quick set collet chuck base**

An internally mounted lightweight yet robust spot facing machine for all types of fabrication, developed predominantly for large construction vehicle production.

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The machine is supplied complete with toolkit including tools and inserts, air filter lubricator and hose connection, all required mounting bases and extensions, storage / shipping box, CE certificate, packing list and manual.

### Technical Details

Minimum Facing Diameter	63mm	2.5"
Maximum Facing Diameter	260mm	10.25"
Minimum Clamping Diameter (collet)	60mm	2"
Maximum Clamping Diameter (collet)	230mm	9"
Toolpost Travel	5mm	0.2mm
R.P.M	Min: 20	Max: 42
Drive – Pneumatic @ 90 p.s.i (6 bar)	0.9 Hp	0.67 Kw
Air Consumption Required	42 s.c.f.m.	1.19 m <sup>3</sup> /m

### Feed Rate

Facing Feeds (1.25mm pitch feed screw)	0.20mm	0.008"
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### Weights and Dimensions

Machine Weight (independent base)	15 Kgs	33 Lbs
Shipping Weight	55 Kgs	121 Lbs

Shipping Dimensions	L - 65cm - (25")	W - 65cm - (35")	H - 25cm - (10")
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### Standard Collets

Nominal bore diameter - 65mm collet	64.9mm	66.0mm
Nominal bore diameter - 75mm collet	74.9mm	76.0mm
Nominal bore diameter - 80mm collet	79.9mm	81.0mm
Nominal bore diameter - 90mm collet	89.9mm	91.0mm
Nominal bore diameter - 100mm collet	99.9mm	102.0mm
Nominal bore diameter - 110mm collet	109.9mm	111.0mm
Nominal bore diameter - 120mm collet	119.9mm	121.0mm