

2 - 20" (50 - 500mm) diameters Keyway Milling Machine



- Induction hardened 'V' slides
- Quill type spindle - direct drive
- Quick mounting chain system
- Optional auto feed available

A lightweight, portable 3 axis milling machine for the repair of keyways on shafts with 2 - 20" diameters.

The machine is supplied complete with toolkit and:

- Air filter lubricator (when required) and hose connection
- All required mounting bolts
- ER40 Collet
- Cutter adaptor assembly
- Storage / shipping box
- CE certificate
- Packing list
- Manual

Technical Details

Maximum Stroke X	203mm	8"
Maximum Stroke Y	50mm	2"
Maximum Spindle Down Feed	50mm	2"
Drive - Pneumatic	2.0 Hp	1.49 Kw
Drive - Hydraulic	2.2 Hp	1.64 Kw
Spindle R.P.M	Min: 50	Max: 640
Hydraulic Supply @ 1050 psi (70 bar)	50 L/min	13 Gal/min
Air Consumption / Supply Required	98 s.c.f.m	2.69 m3/m

Feed Rates

Hand Feed	2mm/rev	0.078"/rev
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Weights and Dimensions

Machine Weight (including base 15Kg)	95 Kgs	209 Lbs
Shipping Weight	126 Kgs	278 Lbs

Shipping Dimensions

Length		Width		Height	
mm	inches	mm	inches	mm	inches
950	37	480	19	630	25

