

0 - 8" (0 - 203mm)

An externally mounted flange facing machine for most types of flange facing.



- **Lightweight, precision construction to optimise on-site performance**
- **Ideal for restricted access and low clearance situations**
- **Geared continuous groove facing feeds for gramophone finish (ASME Standard)**
- **Swivel tool post for a range of machining applications**

The MM200e machine is supplied complete with toolkit including tools and inserts, air filter lubricator and hose connection, all required mounting feet, storage / shipping box, CE certificate, packing list and manual.

Technical Details

Minimum Facing Diameter	0mm	0"
Maximum Facing Diameter	203mm	8"
Minimum Clamping Diameter	90mm	3.54"
Maximum Clamping Diameter	213mm	8.386"
Tool Post Travel	25mm	1"
R.P.M	Min: 0	Max: 40
Drive – Pneumatic @ 90 P.S.I (6 bar)	0.8 Kw	1.1 Hp
Air Consumption / Supply Required	1.59 m ³ /min	56 S.C.F.M

Facing Feed Rates

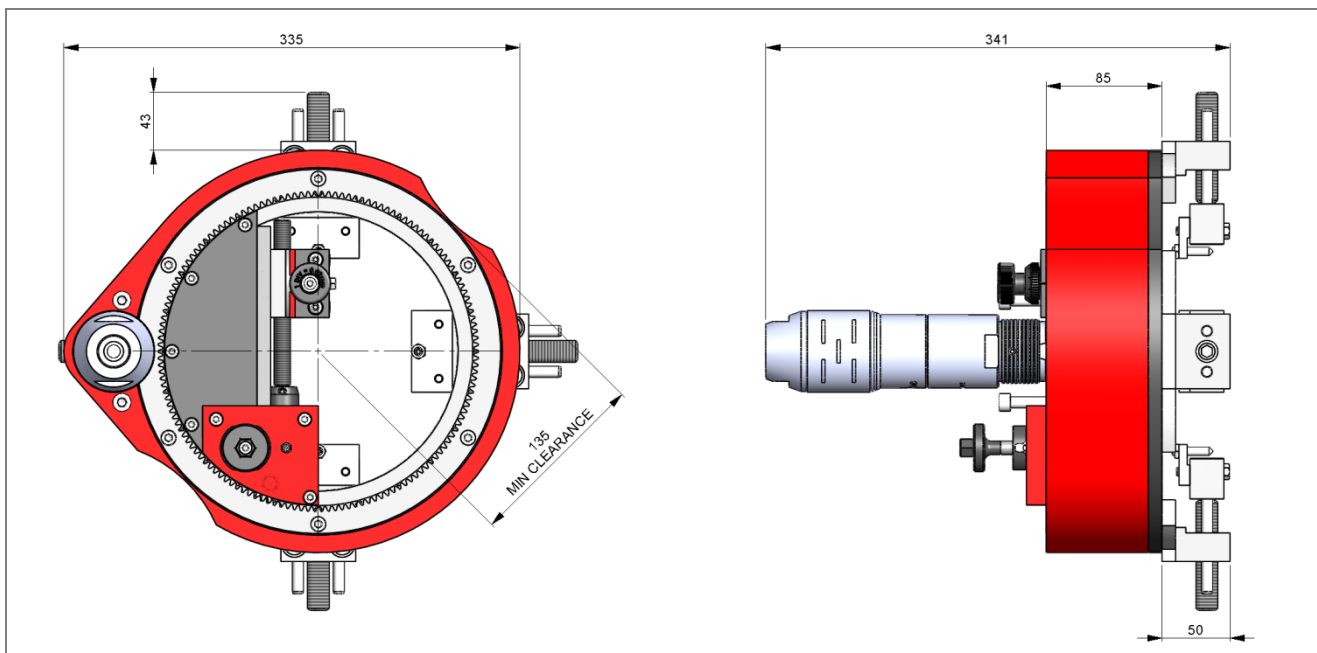
	mm/rev	inches/rev	grooves per cm	grooves per inches
1.0mm Pitch Lead Screw (optional)	0.290	0.011	36	92
1.25mm Pitch Lead Screw (optional)	0.370	0.014	29	73
1.75mm Pitch Lead Screw (standard)	0.520	0.020	20	52

Weights

Machine Weight	23kg	50.7lbs
Shipping Weight	41kg	90lbs

Shipping Dimensions

Length		Width		Height	
mm	inches	mm	inches	mm	inches
820	33	540	22	350	14



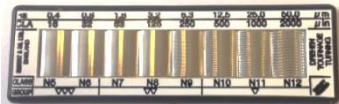
Optional Accessories



MM200e-SK
2 years Recommended Spares Kit



RBC0130
Surface Comparator – Multi Discipline



RBC0120
Surface Comparator